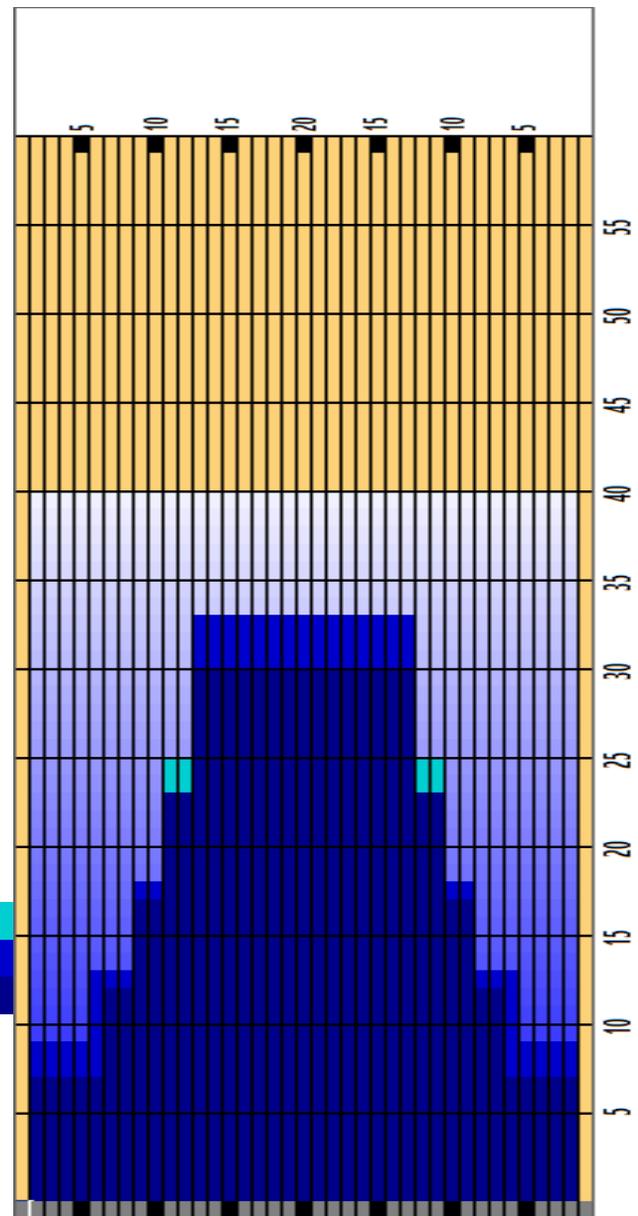


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	14.335 mL	Reverse Oil Total	10.755 mL	Volume Oil Total	25.09 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	40	18	4	A	148	0.0	7.6	7.6	5920
2	7L	7R	2	45	18	3	B	54	7.6	12.7	5.1	2430
3	9L	9R	2	45	18	3	A	46	12.7	17.8	5.1	2070
4	11L	11R	3	45	18	3	B	57	17.8	25.4	7.6	2565
5	13L	13R	2	45	18	3	A	30	25.4	30.5	5.1	1350
6	2L	2R	0	45	18	3	B	0	30.5	34.0	3.5	0
7	2L	2R	0	45	22	3	A	0	34.0	40.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	3	A	0	40.0	33.0	-7.0	0
2	13L	13R	4	45	18	3	B	60	33.0	22.8	-10.2	2700
3	11L	11R	2	45	18	3	A	38	22.8	17.7	-5.1	1710
4	9L	9R	2	45	18	3	B	46	17.7	12.6	-5.1	2070
5	6L	6R	2	45	14	3	A	58	12.6	8.7	-3.9	2610
6	2L	2R	1	45	14	4	B	37	8.7	6.8	-1.9	1665
7	2L	2R	0	45	14	4	A	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix                    5:1            Forward

Cleaner Ratio Back End Mix            5:1            Reverse

Cleaner Ratio Back End Distance       59            Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

CLEANER : DEFENCE C

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.09	1.71	1	1	1.71	4.09

